



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	628	6100A 2	CONNECTING ROD ASSEMBLY	4		
2	10	75444	SCREW, CONNECTING ROD	8		
3		64769	NUT, CONNECTING ROD SCRE	8		
4		68704A 1	BEARING, CONNECTING ROD (S	4		
4		68704A 2	BEARING, CONNECTING ROD (.0	AR		
4		68704A 4	BEARING, CONNECTING ROD (.0	AR		
4		68704A 3	BEARING, CONNECTING ROD (.0	AR		
5	759	8312A 2	PISTON (STD.)	4	(Piston w/o notch on top side)	
5	759	8312A 3	PISTON (.005 O.S.) - USE STAND	AR	(Piston w/o notch on top side)	
5	759	8312A 6	PISTON (.030 O.S.)	AR	(Piston w/o notch on top side)	
5	778	9441A 3	PISTON (STD.)	4	(Piston with notch on top side)	
5	778	9441A 4	PISTON (.005 O.S.)-USE STAND	AR	(Piston with notch on top side)	
5	778	9441A 5	PISTON (.003 O.S.)	AR	(Piston with notch on top side)	
6	39	74381A 1	RING, PISTON (STD.)	4		
6	39	75423	RING, PISTON (.030 O.S.)	AR		
7	466	9410A 1	CAMSHAFT	1		
8	28	86466	KEY, CAMSHAFT	1		
9	23	67484	BEARING, SAMSHAFT	5	WHEN ORDERING REPLACEME	
10		67492	THRUST PLATE, CAMSHAFT	1		
11	10	49668	SCREW, THRUST PLATE (3/4")	2		
12		86461T	SPROCKET, CAMSHAFT	1		
13	10	70084	SCREW, SPROCKET TO CAMSH/	3		
14		68717A 1	CHAIN, TIMING	1		
15		75202	TENSIONER, CHAIN	1		
16	23	75087	BUSHING, CHAIN TENSIONER	1		
17	10	75206	SCREW, TENSIONER (1-3/4")	1		
18		56153	TAPPET	8		